

Work Order ID 139573 - 2

Thursday, December 03, 2015 9:05:26 AM

139573

Page 1

Item ID: D350-578-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: AS350/AS355 Bearpaws

Stop

NS2

Start Date: 11/16/2015 Start Qty: 5.00

5

Required Date: 11/30/2015 Req'd Qty: 5.00

5

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date: 12-12-03 Tooling:

Date:

Run Start

NR1

QC:

Date: SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-578	H								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D350-578-011 CHG006								
160	Pick Kit	0.00							
160									
Packaging	Memo	0.00							
Packaging									
170	QC4- 100% Inspect kits for completeness	0.00							
170									
QC	Memo	0.00							
Quality Control									

DAS
27
9-89
JAN 14 2016

DAS
8
9-89

DEC 03 2015

DAS
28
9-89

DAS
27
9-89
JAN 14 2016

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Page 2

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Accept

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Setup Start

NS1

Revision ID:

Item Name: AS350/AS355 Bearpaws

Stop

NS2

Start Date: 11/16/2015 Start Qty: 5.00

5

Cust Item ID:

Required Date: 11/30/2015 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180

180

Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D350-578-011 Location: *fgo13**bas**27**9-59*

JAN 14 2016

190

190

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.01

MLS

JAN 14 2016

MLS

JAN 14 2016

Picklist Print

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Page 1

Work Order ID: 139573

139573

Parent Item: D350-578-011

D350-578-011

Parent Item Name: AS350/AS355 Bearpaws

Start Date: 11/16/2015

Required Date: 11/30/2015

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A New Issue 07-01-02 JLM
IPP Rev:B 08-01-09 Added Step 2 JLM Verified By:EC
IPP Rev:C 08-10-15 New Manufacturing Method JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2432 *D2432* Bearpaw 19" X 24"		Manufactured	No			160	Each	1.0000	2	10			
									**	133374			DAS 6 28 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST470A		1							
				133973		1							
D2529 *D2529* Washer		Manufactured	No			160	Each	447.0000	12	60			
									**				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST007		1							
				131945		1							
				ST008		446							
				136774		2							
				137534		444							
D3601-1 *D3601-1* Radius Block		Manufactured	No				Each	0.0000	12	60			
									**	139647			DAS 28 9-89
D4011-1 *D4011-1* Clamp, Short		Manufactured	No				Each	1.0000	6	30			
									**	13843x29			DAS 28 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>		140029x1			
				ST544		1							
				137146		1							

DEC 03 2015

Picklist Print

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Parent Item: D350-578-011

D350-578-011

Parent Item Name: AS350/AS355 Bearpaws

Start Date: 11/16/2015

Required Date: 11/30/2015

Start Qty: 5.00

Required Qty: 5.00

D4012-1

Manufactured No

Each

12.0000

D4012-1

Cushion

**

(6) 30

13838 x 25

DAS

22

9-89

DAS

27

9-89

Location

Loc Qty

Loc Code

FG

5

133458

5

ST545

7

133458

2

137697

5

Each

133.0000

**

(10) 60

AN4-16A

Purchased

No

AN4-16A

Bolt

Location

Loc Qty

Loc Code

FG

5

121541

5

ST325A

127

M133011

23

M133064

25

M133483

4

M133577

75

ST343

1

M132317

1

DEC 03 2015

DAS

28

9-89

DAS

27

9-89

DAS

28

9-89

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Shop Packet Print

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Picklist Print

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Parent Item: D350-578-011

D350-578-011

Parent Item Name: AS350/AS355 Bearpaws

Start Date: 11/16/2015

Required Date: 11/30/2015

Start Qty: 5.00

Required Qty: 5.00

NAS1149D0463J

Purchased

No

160

Each

3,230.000

24

120

NAS1149D0463.J

WASHER

**

DEC 03 2015

Location

Loc Qty

Loc Code

GA

432

M129390

41

M132035

391

ST263

1364

M133284

42

M133316

1322

ST269

1434

M129682

39

M130799

371

M132317

101

M132677

888

M133077

35

DAS
28
9-89
DAS
27
9-89

DAS
28
9-89

Picklist Print

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Work Order ID: 139573

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Parent Item: D350-578-011

D350-578-011

Parent Item Name: AS350/AS355 Bearpaws

Start Date: 11/16/2015

Required Date: 11/30/2015

Start Qty: 5.00

Required Qty: 5.00

MS21042L4

Purchased

No

160

Each

892.0000

12

60

MS21042L 4

Locknut

**

DAS

28
9-89

DEC 03 2015

DAS

28
9-89

DAS
28
9-89
DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

2

m124231

2

GA

57

m127813

57

ST260a

138

m130799

56

m131803

6

m132262

76

ST303

526

m133363

526

ST305

169

m128300

8

m130388

7

m130922

97

m132123

56

m133316

1

60

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit